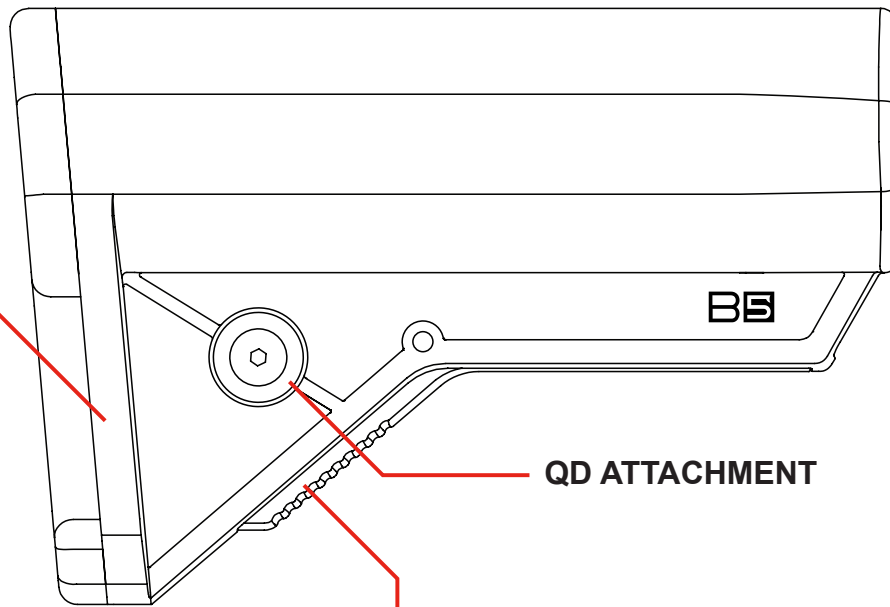


## INSTALLATION INSTRUCTIONS - SIERRA K STOCK

**WARNING:** Before beginning the installation process prioritize safety by ensuring the firearm is unloaded, the chamber is empty, the safety is engaged, and the firearm **REMAINS** pointed in a safe direction.



**FIXED SLING LOOP**



**QD ATTACHMENT**

**ADJUSTMENT LEVER**

Follow these step-by-step instructions for the removal and re-installation of Components, adhering to safety protocols throughout.

If necessary, carefully remove the existing stock in accordance with the manufacturer's recommendations, taking care to avoid any damage to the receiver.

**Materials Provided** - Sierra K Stock, QD attachment pieces (2), QD screw

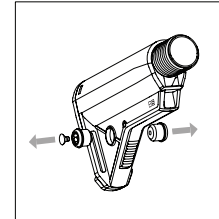


FIG 1

To install the stock you must first remove the QD mount. Using a 3/32" Allen wrench remove the screw from the QD Mount and remove the 2 halves of the QD attachment.

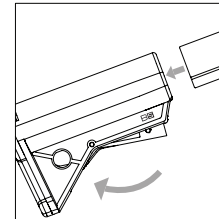


FIG 2

With the QD mount removed install the stock onto the Receiver Extension by pressing the Adjustment Lever and sliding onto the Receiver Extension.

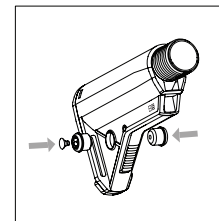


FIG 3

While installed on Receiver Extension place each half of the QD mount into the stock. Using a 3/32" Allen Wrench re-install the screw.

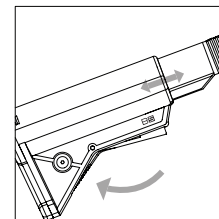


FIG 4

Your stock is now installed. Use the Adjustment Lever to slide the stock along the Receiver Extension for ideal placement.

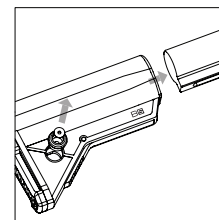


FIG 5

To remove the stock you will need to remove the screw and QD mount pieces.